Rotary ARO14 Field Modification Locking Pin Bushing

Parts Required
(4) S130400  Bushing – Rear Turning Plate ARO14
(4) S130401 Pin – Rear Turning Plate ARO14

1) Locate two outer holes on runways, Fig. 1

2) Drill holes with ¾” (.75”) Drill, Fig 2

3) Push/Press bushing into hole using a steel bonding adhesive to hold in place as needed, Fig 3. Loctite 290 or equivalent is acceptable as well.

4) Assemble rear turning plate with new locking pin, PN S130401, Fig. 4.